



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D139-1012-041
Job Sheet 202358



Part No: D139-1012-041

Job Qty: 1 pcs

Part Name: AW139 Cargo Net Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Due Date: 12/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5485 REV B, D5486 REV B, D139-1012-041 REV E, D5366 REV H IPP REV:A 16.03.29 NEW ISSUE
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
90	Purchasing	1 pcs	12/13/19		0.00	0.00	Purchasing - 1	DEC 17 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	12/13/19		0.00	0.00	Packaging 2 - 1 - B4B	DEC 17 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S241238



Part: D139-1012-041

Job No: 202358

Serial No/Batch: S241238

Revision:

Inspector:

Exp Date:

Instructions:

Date: 12/17/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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120 QC 6	1 pcs	12/13/19	0.00 0.00	Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
				QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	23
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21 DEC 1 8 2019
140 QC 21 - SA	1 pcs	12/13/19	0.00 0.00	QC 21 - SA - 21	9-89
				QC 21 - SA - 70	
				QC 21 - SA - 53	fg deck

Part Op 90 - (Purchasing) Issue P/O: 44917 Manufacture as per Dwg Possible supplier TULMAR PARTS INCLUDED IN
Descriptions: D139-1012-041, Parts include - 1 x D5366-041, 2 x D5485-041, 2 x D5485-043, 6 x D5486-041 Material release note is
required.
110 - (Receive & Inspect for Damage & Mat'l Certs)
120 - (QC6- All purchased or subcontracted products)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

(013244)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D139-1012-041P	AW139 Cargo Net Assembly	1 pcs (1 ea)	90-Purchasing	
D5294-1 ✓	1" Snap Hook	6 pcs (6 ea) ✓	90-Purchasing	S230726 ✓
D5295-1	Ring	4 pcs (4 ea)	90-Purchasing	S230716
D5297-041 ✓	Cinch Buckle Assembly	12 pcs (12 ea) ✓	90-Purchasing	S233796 ✓
D5298-1	2" Twisted Snap Hook	8 pcs (8 ea) ✓	90-Purchasing	S230730 ✓
D5321-5	Ring	12 pcs (12 ea)	90-Purchasing	S228522
D5487-1	Buckle	8 pcs (8 ea)	90-Purchasing	B158355
D5487-3 ✓	Connector	10 pcs (10 ea) ✓	90-Purchasing	S233118 ✓

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D139-1012-041P	1	0	0
	D5294-1	6	8	0
	D5295-1	4	2	0
	D5297-041	12	4	0
	D5298-1	8	3	0
	D5321-5	12	25	0
	D5487-1	8	0	0
	D5487-3	10	0	0

Part Specifications

Specifications could not be found.

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS						MRB (QS1042)	
Date :		Sequence #:		QTY Affected :		Completed By					
Description Work Order Deviation		Disposition		Lead hand / Supervisor						QC / QA Coordinator	
Skid-tube Machining Large Fab Cross tube Small Fab Finishing Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging Engineering Water Jet Supplier Quality		Rework Scrap Use-as-is									
Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up						Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	
Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors		Root Cause		Other/Details:							



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044917



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

Attention: McGillis, Anna

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044917

PO Date: 10/28/19

Due Date: 12/20/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-11-30

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202358	D139-1012-041P	D139-1012-041 Rev E			AW139 Cargo Net Assembly	Firmed	-	11/25/19	1 pcs	0 pcs	1 pcs	\$2,218.50/pcs	\$2,218.50
2	202359	D139-1012-041P	D139-1012-041 Rev E			AW139 Cargo Net Assembly	Firmed	-	11/25/19	1 pcs	0 pcs	1 pcs	\$2,218.50/pcs	\$2,218.50
3	202360	D139-1012-041P	D139-1012-041 Rev E			AW139 Cargo Net Assembly	Firmed	-	12/20/19	1 pcs	0 pcs	1 pcs	\$2,218.50/pcs	\$2,218.50
4	202361	D139-1012-041P	D139-1012-041 Rev E			AW139 Cargo Net Assembly	Firmed	-	12/20/19	1 pcs	0 pcs	1 pcs	\$2,218.50/pcs	\$2,218.50
Grand Total:													\$8,874.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/30/19 9:09 AM Dart.Guerin.Kimberley

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

PACKING SLIP

Packing Slip No | Page
67975 | 1

Ship Date
12/16/2019

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
37727	10/30/2019	CDART100	H	Vicky Eve Lovvorn
PO number	Ship via	Shipping Terms		
POHB044917	Pick-Up	FOB ORIGIN		
Item No. Description	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
87249-001 Cargo Net, AW 139 Drawing No: D139-1012-041 DWG Rev: E SF = 48728 / 48730 to 48734	2.00	EA	2.00	
Lot no.: BATCH0000000013	2.00			

RECEIVED

DEC 17 2019

DART AEROSPACE LTD.

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

[Signature]

Date: Dec 16, 2019